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1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035	2036	2037	2038	2039	2040	2041	2042	2043	2044	2045	2046	2047	2048	2049	2050	2051	2052	2053	2054	2055	2056	2057	2058	2059	2060	2061	2062	2063	2064	2065	2066	2067	2068	2069	2070	2071	2072	2073	2074	2075	2076	2077	2078	2079	2080	2081	2082	2083	2084	2085	2086	2087	2088	2089	2090	2091	2092	2093	2094	2095	2096	2097	2098	2099	2100	

(1) Field of the Invention

(2) Description of the Related Art

[0003] Then, the liquid crystal display device includes an envelope which is made of a pair of substrates being arranged in an opposed manner while sandwiching a liquid crystal therebetween and a display region made of a large number of pixels which are distributed in an expanding direction of the liquid crystal. Each pixel is designed to control the optical transmissibility of the liquid crystal in response to an electric field generated between a pair of electrodes incorporated into each pixel.

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with respect to the display of a small information quantity, it becomes particularly unnecessary to turn on a backlight and hence, the low power consumption can be achieved correspondingly.

[0010] In the case of a mobile phone, time, a received incoming signal state, a remaining battery quantity and the like are displayed until the reception of an incoming call. By displaying these portions in a semi-transmission type or a reflection type, the power consumption can be largely reduced. (In this case, since such a display aims at the recognition of time, the received incoming signal state, the remaining battery quantity and the like, it is not particularly inconvenient even when the image quality is deteriorated to some extent.)

[0011] Further, by displaying the transmitted image data in a transmission type after receiving the incoming call, although the backlight consumes the electric power, the consumption time is short and it is possible to visualize the image data as a high-quality image.

[0012] In this manner, according to the invention, a liquid crystal display device and a mobile phone which exhibit a relatively low power consumption and do not damage the display quality can be obtained.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a cross-sectional view of an essential part showing one embodiment of a liquid crystal display device according to the invention and is also a cross-sectional view taken along a line I-I of Fig. 3.

Fig. 2 is an outer appearance view showing an embodiment of a mobile phone into which the liquid crystal display device of the invention is

incorporated.

Fig. 3 is a plan view of an example of a liquid crystal display device of the invention which is incorporated into a mobile phone.

Fig. 4 is a cross-sectional view taken along a line IV-IV of Fig. 3.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0013] An embodiment of a liquid crystal display device according to the present invention is explained hereinafter in conjunction with attached drawings.

Fig. 2 is an entire structural view showing an embodiment of a mobile phone to which a liquid crystal display device of the present invention is applicable.

[0014] A display part 2 which is constituted of a liquid crystal display device is provided to a front surface of a housing 1 of a mobile phone and this display part 2 is divided into a first display part 2A which constitutes an upper portion thereof and has a relatively small area and a second display part 2B which constitutes a lower portion thereof and has a relatively large area.

[0015] Time, a received incoming call state, a remaining battery quantity and the like are displayed on the first display part 2A using numerals, symbols and the like and pixel data for transmission and reception are displayed on the second display part 2B.

[0016] Further, although it will be explained later, the first display part 2A performs displaying as a liquid crystal display of a semi-transmission type and the second display part 2B performs displaying as a

liquid crystal display of a transmission type.

[0017] Then, a backlight (not shown in the drawing) is disposed at a back surface of the liquid crystal display device which constitutes the display part 2 and, with the use of a changeover switch 3, this backlight is turned off when the first display part 2A is to be displayed and is turned on when the second display part 2B is to be displayed.

[0018] In this case, it may be constituted such that the changeover switch 3 is eliminated and instead the mobile phone per se judges whether the display is the first display part 2A or the second display part 2B and automatically turns on or off the backlight based on the judgement.

[0019] Fig. 3 is a plan view showing one embodiment of the liquid crystal display device which is constituted as the above-mentioned display part 2.

[0020] Here, this liquid crystal display device is, for example, called a TN (Twisted Nematic) type and includes a large number of pixel electrodes which are extended in the x direction and are arranged in parallel in the y direction on a liquid-crystal side surface of one of transparent substrates which are arranged in an opposed manner by way of a liquid crystal and a large number of scanning electrodes which are extended in the y direction and are arranged in parallel in the x direction on a liquid-crystal side surface of the other transparent substrate, wherein a pixel is constituted at each crossing portion between the pixel electrode and the scanning electrode.

[0021] A cross-sectional view taken along a line IV-IV in Fig. 3 is shown in Fig. 4 and a cross-sectional view taken along a line I-I in Fig. 3 is shown in Fig. 1.

is determined by rubbings formed on the surface of the film.

[0026] On the other hand, on the liquid-crystal side surface of the transparent substrate SUB2 which is arranged such that transparent substrate SUB2 faces the transparent substrate SUB1 in an opposed manner by way of the liquid crystal LC, a black matrix BM is formed at the second display part 2B side.

[0027] This black matrix BM is configured such that apertures are formed at central portions excluding peripheries of respective pixels so as to define respective pixels. The black matrix BM is provided for enhancing the contrast of the display.

[0028] Then, this black matrix BM is formed such that the black matrix BM gets over a boundary between the first display part 2A and the second display part 2B and is slightly extended over the first display part 2A. The reason of this provision will be explained later.

[0029] Further, on an upper surface of the black matrix BM, color filters FIL are formed in the direction from the front of the paper surface to the rear of the paper surface such that the color filters FIL respectively cover the apertures of the black matrix BM which are arranged parallel to that direction.

[0030] The color filters FIL are made of red color (R), green color (G) and blue color (B) and they are repeatedly formed from the left side to the right side of the paper surface in this order.

[0031] In this manner, on the surface of the transparent substrate SUB2 on which the color filters FIL are formed, a flattened film OC which covers the color filters FIL is formed. This flattened film OC is, for example,

made of a resin film formed by coating and is formed such that the irregularities derived from steps generated between the black matrix BM and the color filters FIL do not become apparent on the surface thereof.

[0032] Further, on the surface of the flattened film OC, pixel electrodes PX made of ITO, for example, which are extended from the left side to the right side of the paper surface and are arranged in parallel to the direction perpendicular to such an extension direction are formed.

[0033] These pixel electrodes PX are designed such that they generate an electric field between the pixel electrodes PX and the counter electrode CT (the liquid crystal LC being disposed between the pixel electrodes PX and the counter electrodes CT) and by supplying video signals (voltage) to the pixel electrodes PX, the liquid crystal LC is controlled to a light transmission quantity corresponding to the video signals.

[0034] Further, an orientation film (not shown in the drawing) which also covers respective pixel electrodes PX is formed on a surface of the transparent substrate SUB2 on which respective pixel electrodes PX are formed. This orientation film is a film which directly comes into contact with the liquid crystal LC and the initial orientation of the liquid crystal LC is determined by rubbings formed on the surface of the film.

[0035] Further, at a portion corresponding to the first display part 2A on a surface of the above-mentioned transparent substrate SUB1 which is disposed opposite to the liquid crystal LC, a reflection film REF is arranged and a monochromatic polarizer POL1 is formed on the reflection film REF.

[0036] Here, the reflection film REF is made of a film which allows the reflection and the transmission of light. With the provision of this film, the

display of the first display part 2A can be recognized by an external light such as sun or the like even when the backlight BL is not provided (or, even when the backlight is turned off).

[0037] Further, at a portion corresponding to the second display part 2B on a surface of the above-mentioned transparent substrate SUB1 which is disposed opposite to the liquid crystal LC, a color polarizer POL2 is formed.

[0038] Different from the first display part 2A, this second display part 2B allows the recognition of the display thereof by making the light emitted from the backlight BL which is arranged on a back surface of the liquid crystal display device transmit therethrough.

[0039] Here, the polarizer POL1 formed on the first display part 2A side and the polarizer POL2 formed on the second display part 2B side have different constitutions and are made of different materials and hence, a slight gap is formed between them. In this case, the light emitted from the backlight BL is liable to be irradiated to the first display part 2A after passing this gap as a leakage of light.

[0040] Accordingly, as mentioned previously, the constitution in which the black matrix BM formed on the second display part 2B side is slightly extended over the first display part 2A side so as to shield the leakage of light with such an extended portion is adopted.

[0041] As mentioned previously, the backlight BL is turned on or off by the changeover switch 3 mounted on the housing 1 of the mobile phone. For example, when a user is waiting for an incoming signal, the backlight BL is turned off and the information displayed on the first display part 2A, that is, time, a received incoming signal state, a remaining battery quantity or the

like can be recognized in a monochromatic display, while after receiving the incoming signal, image data transmitted from a counterpart or data having a relatively large information quantity can be observed in a color display having high quality.

[0042] Although the backlight BL is arranged such that the backlight BL is also extended over the portion of the first display part 2A, the present invention is not limited to such a constitution. For example, the backlight BL may be arranged only on the portion of the second display part 2B. In this case, it is needless to say that the reflection film REF can be replaced with a reflector made of metal or the like which has only a reflection function.

[0043] Further, on a surface of the transparent substrate SUB2 which is opposite to the liquid, a monochromatic polarizer POL3 is arranged at the first display part 2A side and a color polarizer POL4 is arranged at the second display part 2B side, and these polarizers POL3, POL4 are respectively coupled with the above-mentioned polarizers POL1 or POL 2 so as to visualize the behavior of molecules of the liquid crystal LC.

[0044] Further, the above-mentioned transparent substrates SUB1 and SUB2 are adhered to each other while holding a gap therebetween which corresponds to a layer thickness of the liquid crystal LC. In Fig. 4, MM indicates a mold member and PCB indicates a printed circuit board.

[0045] In the above-mentioned embodiment, although the first display part 2A adopts the monochromatic display, it is needless to say that the present invention is not limited to such a constitution and the first display part 2A can adopt the color display in the same manner as the second display

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[0047] According to the liquid crystal display device and the mobile phone explained heretofore, it becomes possible to obtain the liquid crystal display device which exhibits the low power consumption and does not damage the display quality.